

Personal Care Formulary

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Moisturizing Hand Wash

This clear, <u>water-thin</u> hand wash formulation is designed to be used with foaming pump dispensers. Mild and sulfate free surfactant blend PEL-SURF PHC provides an abundant, tight, luscious, creamy foam, easy to spread and rinse. Safflower oil-derived skin conditioning agent PEL-AMPH EFA brings a smooth end-feel, without stickiness. This hand wash is ideal for daily multiple use without dry skin feel. It has an ultra-short ingredient list free from sulfates, PEG, EO, dioxane, silicones.

#	Ingredients	Function	%
1	Water	Solvent	64.4
2	Glycerin	Humectant	4.0
3	PEL-SURF PHC* (Water, Disodium Cocoamphodipropionate, Sodium C14-16 Olefin Sulfonate, Coconut Oil Aminoethoxyethanol Amides, Arginine Lauraminopropionate)	Surfactant	3.0
4	Citric Acid	pH adjuster	0.5
5	PEL-AMPH EFA (Linoleamidopropyl PG-dimonium Chloride Phosphate)	Skin Conditioning Agent	1.0
6	Preservative	Preservative	q.s.

Procedure: (cold process):

Add ingredients into water in the listed order. Mix well after each addition.

Results:

Appearance: clear, pale yellow liquid

pH: 6.5-6.8 Viscosity @25°C: 8-20 cps Stability, 8 weeks @45°C: pass <u>Observation:</u> The pH absolutely needs to be adjusted above pH 6 to avoid any undesirable thickening and/or hazy appearance.

*: Regulatory compliance: PEL-SURF PHC can be replaced by PEL-SURF PHC2 to comply with Australian and Chinese National Inventories. See details below:

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Trade Name	INCI Name	All components are registered/listed on:
PEL-SURF PHC	Water, Disodium Cocoamphodipropionate, Sodium C14-16 Olefin Sulfonate, Coconut Oil Aminoethoxyethanol Amides, Arginine Lauraminopropionate	TSCA: Toxic Substances Control Act (USA) NDSL: Non-Domestic Substances List (Canada) IECSC: Inventory of Existing Chemical Substances Produced or Imported in China
PEL-SURF PHC2	Water, Disodium Cocoamphodipropionate, Sodium C14-16 Olefin Sulfonate, Cocamide	TSCA: Toxic Substances Control Act (USA) DSL: Domestic Substances List (Canada) NDSL: Non-Domestic Substances List (Canada) AICS: Australian Inventory of Chemical Substances IECSC: Inventory of Existing Chemical Substances Produced or Imported in China IECIC: Inventory of Existing Cosmetics Ingredients in China

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