



Personal Care Formulary

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Oil Balm to Milk Face Cleanser

This waterless face cleansing balm features PEL-EST™ OVG and PEL-SIL™ SFD for superior moisturized skin feel. The balm can be easily applied to dry skin, then transforms into a milky wash with water. Gently and effectively remove make-up and impurities, and de-stress skin day or night with soothing rose geranium oil.

| # | INCI Name | Trade name | Supplier | Function | % |
|----|---|-------------------------------|-----------------------|--------------------|------|
| 1 | Caprylic/Capric Triglycerides | Caprylic/Capric Triglycerides | Rita | Emollient | 38.7 |
| 2 | Olea Europaea (Olive) Fruit Oil | Olive Oil | Integrity Ingredients | Emollient | 15.0 |
| 3 | Glyceryl Olivatate | PEL-EST™ OVG | Elé Corporation | Skin Moisturizing | 8.0 |
| 4 | Polyglyceryl-6 Stearate (and) Polyglyceryl-6 Behenate | TegoCare PBS 6 | Evonik | Surfactant | 8.0 |
| 5 | Butyrospermum Parkii (Shea) Butter | Shea Butter | AAK | Emollient | 5.0 |
| 6 | Simmondsia Chinensis (Jojoba) Seed Oil | Jojoba Oil | Ultra Chem | Emollient | 5.0 |
| 7 | Cocos Nucifera (Coconut) Oil | Coconut oil | Arista Industries | Emollient | 5.0 |
| 8 | Silica | Aerosil 300 | Evonik | Thickener | 5.0 |
| 9 | Polyglyceryl-4 Caprate | TegoSoft 41 | Evonik | Surfactant | 3.0 |
| 10 | Helianthus Annuus (Sunflower) Seed Wax | Sunflower Wax | Koster Keunen | Structuring | 2.0 |
| 11 | Cetearyl Alcohol | Cetearyl Alcohol | BASF | Thickener | 2.0 |
| 12 | Glyceryl Stearate SE | GMS SE | Hallstar | Emulsifier | 2.0 |
| 13 | Dimethicone PG-Sunflowerseedate | PEL-SIL™ SFD | Elé Corporation | Skin Moisturizing | 1.0 |
| 14 | Pelargonium graveolens (Geranium) Oil | Geranium Oil | Amrita Aromatherapy | Aroma | 0.3 |
| 15 | Benzyl Alcohol (and) Dehydroacetic Acid | PEL-STAT™ G221 | Elé Corporation | Preservative blend | q.s |

Procedure:

Add all ingredients but 8, 9 and 14 and 15 in the listed order to a mixing vessel and mix with heat to 80 - 85°C ensuring uniform liquid. Add ingredient 8, mix until uniform. The batch will thicken. Add ingredient 9, and mix until uniform, then add ingredients 14 and 15 (as needed), mix well then pour into final packaging and allow to cool.

Results:

Appearance: Light yellow semi-solid
Formula ID: MC-104-19
N12-GM

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